



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2327-1

Job Sheet 181146



Part No: D2327-1

Job Qty: 40 ea

Part Name: Spacer Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP D 05.11.02 Removed 303 SS KJ/EC IPP Rev:E Removed 303SS JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Machining		18/8/21 JBD
100	Hardinge	40 pcs	8/3/18	8/3/18	0.00	4.74	Hardinge		18/8/21 JBD
120	QC	40 pcs	8/3/18	8/3/18	0.00	0.00	QC8		18-08-26
130	Packaging	40 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3		2018-08-29
140	QC21-SA	40 Ea	8/3/18	8/3/18	0.00	0.00	QC21		DAS 21 AUG 29 2018

Part Op 100 - Turn per Folio FA232 and Dwg D2327 Deburr BOTH ENDS
Descriptions: 130 - *****STOCK IN BASKET CELL ***** LOCATION : WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	7.0840 ft (.1771 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	7	25	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer Bushing	0.375Inches $\pm$ 0.010	0.385 0.365	Diameter	
2	Spacer Bushing	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
3	Spacer Bushing	2.000Inches $\pm$ 0.010	2.010 1.990		

Plex 7/23/18 9:57 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube</td> <td style="width: 15%;">Cross tube</td> <td style="width: 15%;">Water Jet</td> <td style="width: 15%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> </table>						Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier																																																																																																	
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Date : _____		Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K64 1K7 CANADA TEL: 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 08/22/18 Instructions: Various STC's Container No: S104170 Part: D2327-1 Job No: 181146 Serial No/Batch: S104170																																																																																																																					
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